

- Solder wire: SAC305 \varnothing 0.8mm 2.0% flux content
- Pre-Condition with LF Reflow Soldering 1x
- Robotic Soldering:
- Setting time: Pre-heating Time: 0.5s
- Soldering Temperature 350°C and Duration: 1.0s

- Slots on PCBs with multi-hit drilling, 600 hits and 1x re-sharp max and baking at 145°C for 2hrs after drilling.
- Only LED was manual inserted on Slots. There is on other components