

凹沉焊按温度曲线93cm/min
(reflow profile at speed 93cm/min)

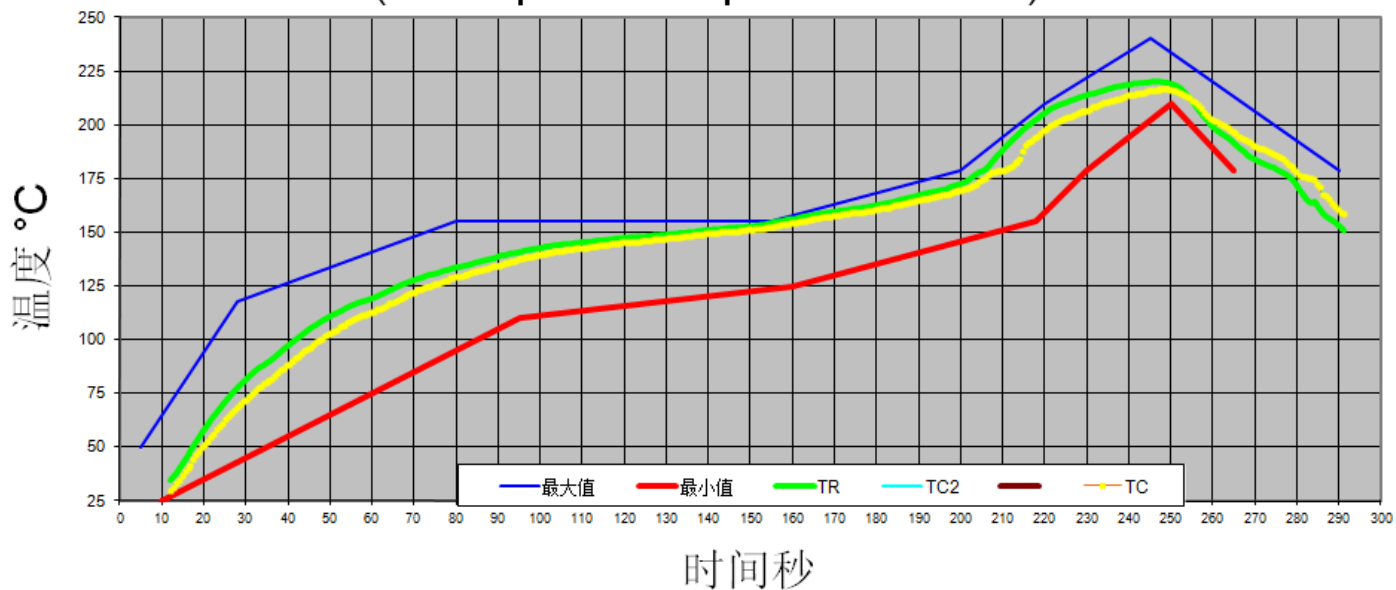


图1

凹沉焊按温度曲线93cm/min
(reflow profile at speed 93cm/min)

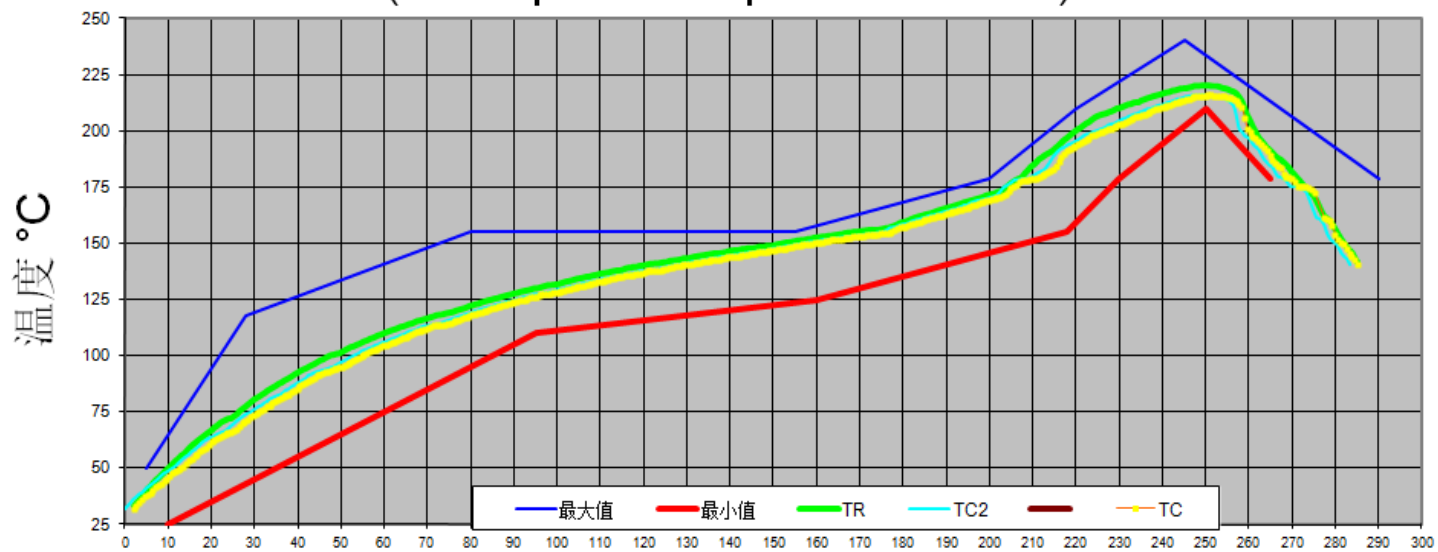


图2

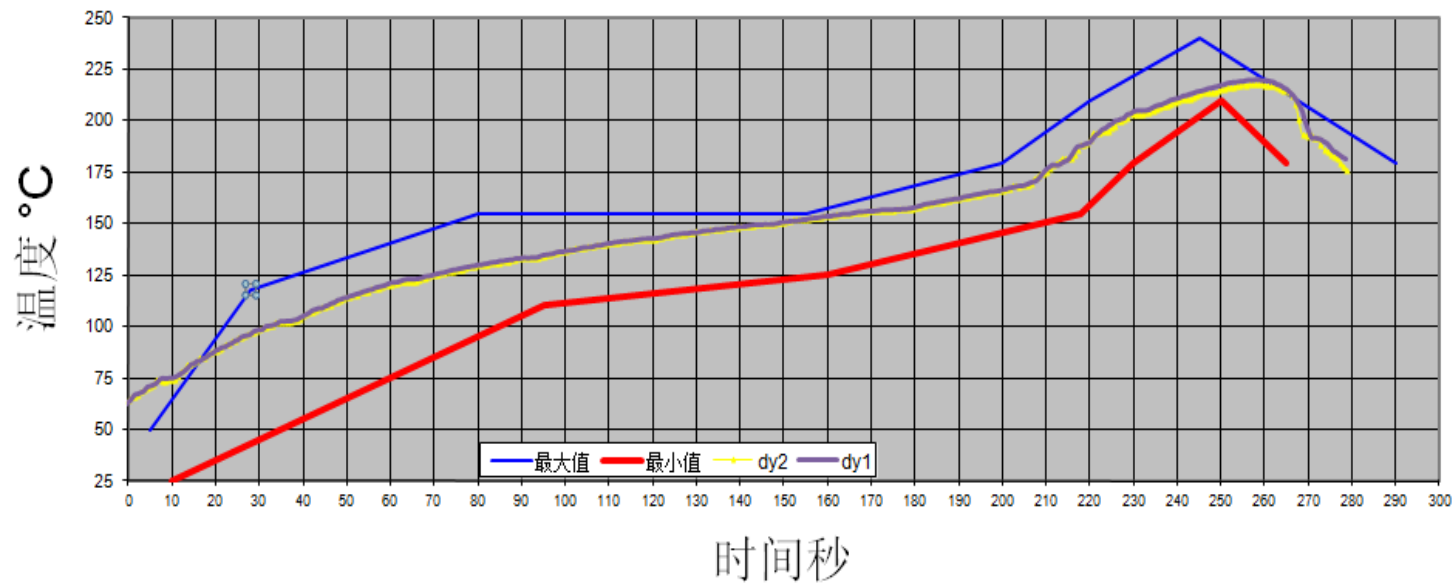


图3

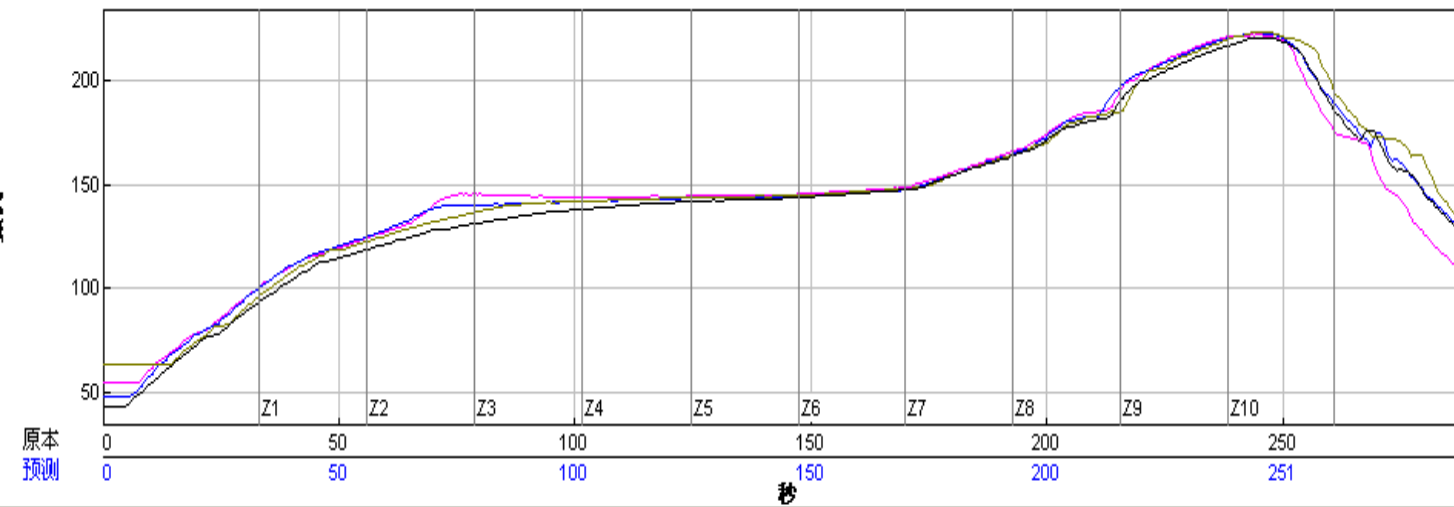


图4

| TCs | 最高上升斜率 | | 最高下降斜率 | | 预热 | | 恒温时间 | | 回流时间 | |
|-----|--------|------|--------|------|------|------|-------|-----|------|------|
| | 1.8 | -11% | -3.3 | -12% | 39.2 | -69% | 128.1 | 30% | 53.5 | -23% |
| | 1.9 | -4% | -2.7 | 10% | 38.2 | -73% | 130.8 | 35% | 55.6 | -11% |
| | 1.7 | -13% | -2.5 | 17% | 40.6 | -65% | 127.9 | 30% | 57.1 | -2% |
| | 1.8 | -11% | -2.8 | 5% | 43.7 | -54% | 123.2 | 22% | 49.3 | -47% |
| 温差 | 0.18 | | 0.87 | | 5.43 | | 7.58 | | 7.78 | |